

# Welding Certificate

21 COV CZ/W-170041

In accordance with EN 1090-1, Table B.1, it is hereby declared:  
The manufacturer has produced evidence that he fulfils the requirements of the European Standard EN 1090-2:2008+A1:2011 for execution of structural steel components.



**Manufacturer** ROKA Ráža, spol. s r.o.  
Emilie Dvořákové 886/2  
CZ - 415 01 Teplice – Trnovany

**Production Facility** Emilie Dvořákové 886/2  
CZ - 415 01 Teplice – Trnovany

**Technical specification** EN 1090-2:2008+A1:2011

**Execution class(es)** up to EXC 3 incl., according to EN 1090-2

**Welding processes acc. to ISO 4063 and material groups acc. to ISO/TR 15608**

135	141
1.1, 1.2, 3.1, 5.2, 8	8

**Responsible Welding Coordination**

Ing. Petr Port, born 16.2.1944,  
EWE Cert. No.: D-S-30453-1173-970730-970626/10/9704  
6.2 a) acc. to EN ISO 14731

**Deputy**

Tomáš Patera, born 12.2.1974, EWT/CZ 01114  
Miroslav Klíma, born 20.10.1959, IWT/CZ 06523

**Confirmation**

All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

**Valid start**

(Date of the first issue )

18.05.2017

**Period of validity**

17.05.2019

**Remarks**

See the other page

**Place and date of issue**

Prague, 18.05.2017



Jan Ondrouch  
On behalf of the Certification Body

TÜV Rheinland Česká republika s.r.o. - COV – Product Certification Body No. 3233, accredited by ČIA  
according to ČSN EN ISO/IEC 17065:2013

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## **Certificate Number: 21 COV CZ/W-170041**

### **General Terms:**

1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.
2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The next of promotional material doesn't have to be in conflict with this certificate.
3. In case of any doubt as to the suitability of the manufacturing factory(ies) there is the possibility reserved by the inspection authority to carry out an unexpected spot checks in the manufacturing factory paid by the manufacturer.
4. This certificate may be withdrawn at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.
5. This following changes must be reported to the certification body:
  - a) New production or significant changes to essential manufacturing facilities;
  - b) Change of the welding coordinator;
  - c) Inception of new welding processes, new base materials and related WPQRs (welding procedure qualification record);
  - d) New essential manufacturing facilities.

The certification body will cause a supplementary examination in the cases cited.

6. At last two months before the expiry date there shall be submitted an application to the inspection authority, when the qualification should be recertified.

### **Distribution:**

1. Applicant
2. Certification Body